**** PLEASE READ – IMPORTANT SAFETY & ASSEMBLY INFORMATION INCLUDING TIPS ****

Welcome to the Burn Right Products, LLC ® Community! We would like to take this opportunity to thank you for your purchase and to welcome you to many years of burning.

Before you assemble your unit, we would like to share with you a few key pieces of information that will assist you with the assembly process.

- Total assembly time should take 40-50 minutes depending on the size of your model.
- Due to the extremely hot temperatures produced by our incinerators we use a very high grade of stainless steel to construct all models. Included with each incinerator are stainless steel self-tapping sheet metal screws that require a strong steady push and the correct torque to start the threading process.
- We recommend using a cordless drill with a clutch to insert the screws.
- If your cordless drill does not have sufficient torque to insert the screws, you can use an electric drill but ONLY to start the threads. When its time to tighten the screws you MUST use a cordless drill.

Once again we would like to take the opportunity to welcome you to our community of safer and more environmentally friendly burning. Please let us know if you have any questions or concerns and remember to BURN SAFE!

HELP PREVENT WILD FIRES

NEVER have a fire on top or near PEAT MOSS because peat moss will catch on fire and is very hard to extinguish. Many wild fires begin burning again months after the fire was put out because peat moss smolders and will start burning again creating another wild fire.



P.O. Box 301 Menomonee Falls, WI 53052 Phone: 262-227-5727 info@burnrightproducts.com

PATENT # 6932001 &7,438,003

- Outdoor Fireplace
- Mini Incinerator

SAFETY PRECAUTIONS

** READ ALL INSTRUCTIONS THOROUGHLY BEFORE ASSEMBLY **

- ► INCINERATION is a good option in cases where garbage or disposal options do not exist: yard waste, wood that is clean, dry, unpainted and untreated, cardboard items & any other non-recyclable paper products that are safe to burn. NEVER burn plastic, rubber or roofing materials.
- ▶ IMPORTANT NOTE: Some state and local governments ban the burning of many waste materials and household garbage. It is important to contact your local city or county environmental office or state environmental agency to obtain necessary burning permits and to find out about local and state burning restrictions.
- Only use fully assembled models (including all seam screws).
- → All models are for outside use only.
- → Always locate your Burn RightTM model in the center of a cleared area approximately 30 to 40 feet in diameter including clear overhead.
- Never put ashes or use your model on a flammable base like wood or composite decking.
- Add burnable items so airflow is not restricted. Avoid stacking files and confidential papers tightly together like a book.
- Light incinerator/thermal shredder from the top. Always incinerate with cover dome side up.
- ◆ Use handle & heavy gloves while handling the spark arrestor cover to prevent burns.
- Never burn in high winds. If a storm approaches you can spray water to completely extinguish your burnables without causing damage to your stainless steel model.
- Incinerator to be used for burning dry material, yard waste and non-recyclable paper products.
- Do not use flammable liquids.
- → Do not burn pressurized containers, i.e. aerosol cans, etc.
- Ashes may take 1 or more days to completely cool. Pour water on ashes to completely extinguish if you have to move your outdoor fireplace before the ashes have completely cooled.
- Do not put burnt ashes in garden, dispose of as waste material. Note: Yard waste as well as clean and untreated wood ashes are ok.
- ★ Keep children and pets away from unit. (Temperatures may reach 1500-1800 °F)
- Unit should not be left unattended.
- Grill cover is restaurant quality stainless.
- Dry firewood is required for the outdoor fireplaces.

- While burning, your model must be level and tight to the ground. We recommend adding bricks on top of the base ring if ground isn't level for safety and your comfort. Please remember that the Grill/Spark Arrestor Grate must always be in place to reduce the risk of fire spreading.
- Keep combustible materials away from exterior while burning.
- If you use our Hi-Temp Mini-Incinerators to remove a tree stump, do not let the stump burn to the ground level. It is important to be very careful as the roots of the tree could continue to burn for several days or weeks, which could potentially cause a forest fire.
- Do not burn any type of battery.
- These are only a few Safety Precautions; your Common Sense is required at all times.

BURNING EFFICIENTLY IS IMPORTANT!

High TEMPERATURE burning is very important. To incinerate completely, eliminating smoke and smoldering airflow is required. Our patented design introduces the proper amount of air to burn efficiently. Never let the ashes build up so they touch the bottom of the angle grates. Ash removal is made easy. After the ashes have thoroughly cooled simply tip the incinerator towards you and roll away from the pile of ashes. Remove the ashes and return your incinerator to its original burning position.

We always welcome photos and testimonials of how you use our products.

ASSEMBLY INSTRUCTIONS

READ ALL INSTRUCTIONS THOROUGHLY BEFORE ASSEMBLY.***

Equipment for assembly: Leather work gloves, Cordless Drill with clutch and 5/16" hex driver and 2 Pliers.

STEP 1 Item A – Panel

Caution: Parts may have sharp edges and should be handled only when wearing leather work gloves.

Take two (2) Item A Panels and stand them on end. Make sure all panels have the Δ shaped hole, which are for the angle grates, closest to the ground. The 10-32 x ½" self-threading S.S. screws must be inserted from the outside but should not be completely tightened at this time. Start screws in 3 of the holes, in the top half of the incinerator except the 1st and 2^{nd} holes from the top and the last hole on the bottom.

Secure the two panels together. The 1st and 2nd holes will be used later to secure the Grill/Spark Arrestor Grate clips, item G.

The last hole is for the base ring. Follow the above procedure to assemble the third and fourth panel to make the cylinder. The base ring tabs go on the outside of the incinerator.

STEP 2



Item C Base Ring

A. To assemble the base ring use the 4—10-24 x ¾" S.S. screws and kep nuts. Connect the pieces to make the Base Ring, Item C.

B. Turn your model upside down. Use twelve 10-32 x ½" self-threading S.S. screws to assemble the base ring to the bottom, tighten the Base Ring screws and <u>make sure you tighten the 4- seam</u> screws last.





STEP 3



Item G Clip (3) STEP 4

Turn your model right side up with Δ shaped holes closest to the ground. Take three (3) Item G Clips and 10-32 x ½" self-threading S.S. screws and place one on one side and another on the opposite side (180 degrees apart). The third Clip will be fastened using holes #1 and 2 as shown. (See picture above)

Note: Tighten the clip screws last. Mount clips to the outside of the incinerator body.

Stand your model on a flat surface, so the base ring is down and square, and then tighten all seam screws.

STEP 5



Item E – Angle Grate (2)

Insert two (2) Item E Angle Grates horizontally into the Δ shaped holes from outside the incinerator through the Δ on the other side.

One Angle Grate in the top of the Δ shaped holes and the second Angle Grate in the lower Δ shaped holes.

The Angle Grates should form an **X** when looking into the cylinder from the top (see picture).

Take 2 pliers and bend the Angle Grate tabs up to prevent the angle grate from falling into the cylinder. The tabs are on the ends of the Angle Grate.





Note: Remove Angle Grates when using your model as an outdoor fireplace to prevent damage.

STEP 6



Item B – Grill/Spark Arrestor Grate. **CAUTION: ALL MODELS MUST BE BURNT ON A FLAT, LEVEL SURFACE**. Place your new Burn Right Model on top of the Ash Catcher. Slide the Item B Stainless Steel Grill/Spark Arrestor Grate on the top of the unit through the three (3) clips. You are now ready to experience efficient burning. Please read Safety Precautions and be completely ready to burn. **"LIGHT FROM THE TOP"**

WARRANTY INFORMATION - Warranty on workmanship defects 30 days from date of purchase. Returns must be made before burning. All other warranties express or implied are waived. Call before returning to receive an RGA#. Phone: 262-227-5727

Handle

Insert handle with the cover either dome up or dome down into the first line of straight holes on the cover.

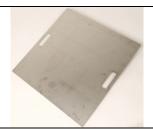
Important Note:

Always incinerate with the dome up.



Dome Up

Ash Catcher Model (22-AC)



Stainless Steel 23-1/2" Square Ash Catcher Model 22-AC.

Simply place on the ground under any model to easily dispose your ashes.

Burn Safe! - Thank you for your order. Burn Right Products, LLC ® PO BOX 301 Menomonee Falls, WI 53052 - www.burnrightproducts.com - Phone: 262-227-5727