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PATENT #6932001 & 7,438,003

PLEASE READ – IMPORTANT SAFETY AND ASSEMBLY INFORMATION

Welcome to the Burn Right Products, LLC ® Community! Thank you for your purchase and welcome you to many years of safer, hotter burning. Before you assemble your unit, we would like to share some safety guidelines and assembly instructions to ensure your best burning experience.

SOME QUICK NOTES:

- Total assembly time should take 40-50 minutes depending on the size of your model.
- Due to the extremely hot temperatures produced by our incinerators we use a very high grade of stainless steel to construct all models. Included with each incinerator are stainless steel self-tapping sheet metal screws that require a strong steady push and the correct torque to start the threading process.
- We recommend using a cordless drill with a clutch to insert the screws.
- If your cordless drill does not have sufficient torque to insert the screws, you can use an electric drill but ONLY to start the threads. When it's time to tighten the screws you MUST use a cordless drill.

Once again, we would like to take the opportunity to welcome you to our community of safer and more environmentally friendly burning. Please let us know if you have any questions or concerns and remember to **BURN SAFE!**

WARRANTY INFORMATION:

Warranty on workmanship defects is 30 days from date of purchase. Returns must be made before burning. All other warranties express or implied are waived. Call before returning to receive an RGA#. Phone: 262-227-5727

BURNING EFFICIENTLY IS IMPORTANT:

High temperatures and air flow are very important for complete incineration. Our patented design introduces the proper amount of air flow to burn efficiently. Never let the ashes build up so they touch the bottom of the angle grates. Ash removal is made easy with our incinerators. After the ashes have thoroughly cooled, simply tip the incinerator towards you and roll away from the pile of ashes. Remove the ashes and return your incinerator to its original burning position.

We always welcome photos and testimonials of how you use our products.

SAFETY PRECAUTIONS

It's very important to follow our safety precautions to achieve complete incineration without the smoke and smoldering of a burn barrel.

IMPORTANT NOTE: Some state and local governments ban the burning of many waste materials and household garbage. It is important to contact your local city or county environmental office or state environmental agency to obtain necessary burning permits and to find out about local and state burning restrictions.

- Incineration is a good option in cases where garbage or disposal options do not exist. Yard waste, wood that is clean, dry, unpainted and untreated, cardboard items & any other non-recyclable paper products that are safe to burn are great options. **NEVER burn plastic, rubber, batteries or roofing materials.**
- Only use fully assembled models (including all tightened seam screws.)
- All models are for outside use only.
- Always place your Burn Right™ model in the center of a cleared area approximately 30 to 40 feet in diameter with clear overhead.
- **Never burn near or on top of Peat Moss**, which can catch on fire and is hard to extinguish. It can smolder and potentially cause wildfires.
- Never put ashes or use your model on a flammable base, like wood or composite decking
- Add burnable items so airflow is not restricted. Avoid stacking files and confidential papers tightly together like a book.
- Light incinerator/thermal shredder at the top
- Always incinerate with cover dome facing up
- To prevent burns, always use handle and heavy gloves when handling the cover
- Never burn in high winds; if a storm approaches, you can spray water to completely extinguish burnables without causing damage to your model.
- Do not use flammable liquids
- Do not burn pressurized containers, such as aerosol cans
- Ashes may take one or more days to completely cool. Pour water on ashes to completely extinguish if you wish to move your incinerator before ashes have cooled
- Dispose of ashes as waste material; do not put burnt ashes into a garden. However, ashes from yard waste and untreated wood are okay to use for gardens.
- Keep children and pets away from incinerator when in use
- Do not leave incinerator unattended at any time
- Only use dry burnables.
- When burning, your unit must be level and tight to the ground. If ground is uneven, we recommend adding bricks on top of the base ring for safety and your comfort. Remember that the cover must always be in place to reduce the risk of fire spreading.
- Keep combustible materials away from exterior of incinerator while burning.
- If you use our Hi-Temp Mini-Incinerators to remove a tree stump, do not let the stump burn to the ground level. It is important to be very careful as the roots of the tree could continue to burn for several days or weeks, which could potentially cause a forest fire.

These are only a few general safety precautions. Your common sense is required at all times.

ASSEMBLY INSTRUCTIONS

Please read all assembly instructions thoroughly before assembly. You can also view our helpful Assembly Video that can be found on our website or YouTube channel.

EQUIPMENT NEEDED: Leather work gloves, Cordless Drill with Clutch 5/16" Hex Drive, and Pliers

CAUTION: Parts may have sharp edges and should be handled only when wearing work gloves.



STEP ONE: SECURING PANELS TOGETHER

Take two Panels and stand them on end, ensuring the triangle shaped holes are at the top.

Start screws in three of the holes in the top half of the incinerator. The 10-32x1/2" self-threading S.S. screws must be inserted from the outside but should not be completely tightened at this time. Do not place screws in the 1st and 2nd holes from the top or the last hole from the bottom as these will be used later for the Base Ring and Cover Clips. Follow the above procedure to assemble the third and fourth panel, forming a cylinder.



STEP TWO: ASSEMBLING THE BASE RING

Part A: Use four of the 10-24x3/4" S.S. screws with nuts to connect the pieces of the Base Ring.



Part B: Secure the Base Ring to the bottom of your incinerator, ensuring the tabs with holes go on the outside of the unit. Use twelve 10-32x1/2" self-threading S.S. screws to attach. Make sure to tighten the screws on the four seams last.



STEP THREE: ATTACHING THE COVER CLIPS

Turn your incinerator right side up, with the triangle shaped holes towards the ground. Take three Clips and 10-32x1/2" self-threading S.S. screws. Using the screws, attach two of the Clips on opposite sides of the unit (180 degrees apart) with the third Clip placed in between them, as shown here.



STEP FOUR: TIGHTENING THE SEAM SCREWS

Stand your incinerator on a flat, level surface with the base ring on the ground. Tighten all seam screws so they are set to last.



STEP FIVE: INSERTING THE ANGLE GRATES

From the outside of the incinerator, insert two Angle Grates horizontally into the triangle shaped holes and directly through to the other side. One Angle Grate goes through the higher set of holes, and one goes through the lower. They should form an "X" when looking into the cylinder from above.

Take pliers and bend up the tabs found on the end of the Angle Grate. This prevents the grates from falling inside the cylinder.

NOTE: Remove Angle Grates when using your incinerator as an outdoor fireplace to prevent damage.



STEP SIX: PLACING THE COVER

Place your new Burn Right incinerator on top of the Ash Catcher. Using the Handle, slide the Stainless-Steel Cover on the top of the unit through the three Clips. Clips are placed to securely hold cover during your burning sessions.

You are now ready to experience efficient burning. Please review the Safety Precautions before filling your unit with materials and be sure to **always light at the top.**

THE HANDLE:



Insert the Handle into the holes located on the dome, ensuring the dome is facing up. Use the handle to safely slide your Cover into place on your incinerator. **Always incinerator with the dome up.**



STAINLESS STEEL ASH CATCHER (MODEL 22-AC):

Simply place your Ash Catcher on the ground under any model to allow for easy disposal of ashes.